

W911SD-23-R-0100

RFI

In regards to the West Point bid, there are a couple of things I want to point out. IF the customer wishes to answer more questions that would be good.

In regards to the double lockstitch machine, where zigzag is in the description. The customer currently has a Union Special 53100 machine. This machine is outdated and no longer produced. Likewise, no other manufacturer produces one that is exact or better to these requirements.

1. Provide high quality detailed photos from the customer about their application, or a physical sample we can then reproduce at proper quality

Or

2. Remove this machine from the bid and buy it separately working directly with a distributor.

Attaching a link to the Union Special web page with our exact model, including the waistband folding attachment on it.

LINK-

<https://usg01.safelinks.protection.office365.us/?url=http%3A%2F%2Fwww.unionspecial.com%2F53100-series%2F&data=05%7C01%7Cignacio.j.cordova2.civ%40army.mil%7C477e672cb26d41bcfcfb08db613d66ae%7Cfae6d70f954b481192b60530d6f84c43%7C0%7C0%7C638210688558076364%7CUnknown%7CTWFpbGZsb3d8eyJWlloiMC4wLjAwMDAiLCJQIjoiV2luMzliLCJBTiI6Ikk1haWwiLCJXVCi6Mn0%3D%7C3000%7C%7C%7C&sdata=ASZ3ZO08WM0qVz7BDKB0gSJoYTo3n17e6vUfY0eTcVA%3D&reserved=0>

The attachment (that silver thing on the front of the machine) gets the waistband material fed into it and turns and folds it under so it partially uncovers the bucking canvas material that is underneath it.

Then using one zigzag stitch it attaches both layers (actually three layers of material) to the waist band area of the trouser.

There is a roller under the head of the machine that “pulls” all this through the sewing head. The potential vendors that are talking to you are welcome to stop by and see our machines in actual use – they might see something that I’m not capturing when I just take a picture.



